INSTALLATION / OWNER'S MANUAL



SCHWANK GAS FIRED INFRA RED HEATERS

supraSchwank – 40 primoSchwank – 40

SERIES HIGH EFFICIENCY COMBINED INTENSITY

FOR YOUR SAFETY:

Do not store or use gasoline or other flammable vapours and liquids in the vicinity of this or any other appliance.

If you smell Gas:

- >Extinguish any open flames
- >Don't touch electrical switches
- >Call your Gas supplier immediately

FIELD CONVERTIBILITY:

"The conversion shall be carried out in accordance with the requirements of the authorities having jurisdiction and in accordance with the requirements of the B149.1-00 (latest edition)

INSTALLATION CODE" in Canada and

INSTALLATION CODE" in Canada, and the ANSI Z223.1 (latest edition) in the U.S.A.



FOR YOUR SAFETY

If you smell gas:

- 1) Open windows
- 2) Don't touch electrical switches
- 3) Extinguish any open flame

Immediately call your gas supplier



NOTICE:

Schwank Inc., reserves the right to make changes to equipment and specifications without obligation or notification.
All codes are current at the time of printing.

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supraSchwank - 40 primoSchwank - 40 HIGH EFFICIENCY COMBINED INTENSITY GAS FIRED INFRA-RED HEATERS

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GAS FIRED INFRA-RED SUPRASCHWANK/PRIMOSCHWANK 40 INSTALLATION INSTRUCTIONS

1. GENERAL

The Schwank gas fired infra-red combined intensity heaters are suitable to be installed for heating of non-residential indoor or outdoor spaces. Installation of the **supra-Schwank** / **primoSchwank** heaters must conform to all Schwank heating installation design procedures including ventilation. All installations in Canada must conform to local and national code requirements including the current CSA-B149.1 installation code for gas burning appliances and equipment, and Canadian Electrical Code part 1 CSA C22.1 latest edition must be observed. All installations in the U.S.A. must conform to local and na-

tional code requirements including, National Fuel Gas code ANSI Z223.1 and the National Electrical Code ANSI/NFPA No 70 Due to ever changing standards and requirements, revision to our equipment and installation procedures may be necessary. In case of discrepancies, the latest installation manual will take priority. It is beyond the scope of these instructions to embrace all conditions.

All system piping must be supported in accordance with acceptable practice, local codes, and all applicable standards. (latest edition).

2. INSTALLATION REQUIREMENTS

2.1 INSTALLATION IN AIRCRAFT HANGARS

The **Schwank** Combined Intensity Heaters are suitable for use in aircraft hangars when installed in accordance with the following.

- A. A minimum clearance of 10 ft above either the highest fuel storage compartment or the highest engine enclosure of the highest aircraft which may occupy the hangar. The clearance to the bottom of the heater shall be measured from the upper surface of either the fuel storage compartment or the engine enclosure, whichever is higher from the floor.
- B. A minimum clearance of 8 ft must be maintained from the bottom of the heater in other sections of the aircraft hangars, such as offices and shops, which communicate with areas for servicing or storage. Refer to sections 8.3 and 8.5 for proper mounting clearances to combustibles.
- C. Heaters must be located so as to be protected from damage by aircraft and other objects, such as cranes and movable scaffolding.
- D. Heaters must be located so as to be accessible for servicing and adjustment.

2.2 INSTALLATION IN COMMERCIAL GARAGES

The **Schwank** Combined Intensity Heaters are suitable for use in commercial garages when installed in accordance with ANSI/NFPA No. 88B 1985 (latest edition), which states clearances to combustible construction or material in storage, from heater and vent, must conform to standard NFPA No. 54 (ANSI Z223.1 latest edition), in

the U.S.A. and the CSA B149, and CAN1.2.16-M81 in Canada. "Overhead heaters shall be installed at least (8) feet above the floor". In addition, they shall be located high enough to maintain the minimum distance to combustibles, as shown on the heater rating plate, between the heater and any vehicles parked below the heater

2.3 INSTALLATIONS OTHER THAN SPACE HEATING

Use for process applications will void the C.S.A. certification and require governing authority field certification at the installer's / owner's responsibility and expense.

2.4 MOUNTING CLEARANCES

The primoSchwank / supraSchwank Combined Intensity Heater must be mounted with minimum clearances as shown in sections 8.3 and 8.5. It should also be located with

respect to building construction and equipment so as to provide sufficient clearance and accessibility for servicing and cleaning of burners and ignition control.

WARNING: The Schwank Combined Intensity Heaters cannot be installed inside degreasing plants, nor can they be in an area where chlorine, fluorine or bromine are present.

2.5 HEATER MOUNTING

The **Schwank** Combined Intensity Heaters are approved for <u>both horizontal and angle mounting</u>. When angle mounting, the short axis may be rotated to a maximum of 30 degrees. The Venturi alignment varies with NG and LPG applications. Therefore it is very im-

important, and critical to install the heaters with the venturi positioned as per the manufacturers instructions. Improper angle mounting can result in damage to the heater or unsafe operation.

IMPORTANT:

For either horizontal or angle mounting, the long axis of the heater body must be level. Use only non-combustible mounting hardware. Diagrams 2 on page 6 illustrate typical suspension hardware that is approved.

2.6 VENTILATION REQUIREMENTS

In Canada it is required by law that an unvented heater be electrically interlocked to an independent exhaust fan by means of an Air Proving Switch. The exhaust fan must be sized to create 3 Cfm for every 1000 Btu/hr or fraction thereof, of total input of installed equipment. Consult CSA.B149.1-00 latest edition for requirements. In the USA when a heater is installed unvented the system re

quires the exhausting of at least 4 Cfm per 1000 Btuh/hr on NG, and 4.5 Cfm per 1000 Btu/hr for LP. By natural or mechanical means, or electrically interlocked to an independent exhaust fan, for the total input of all heaters installed. Exhaust openings for removing flue products shall be above the level of the heaters.. Consult your local codes and ANSI Z223.1 latest edition.

- A. All piping must be installed according to local codes.
- B. It is recommended to install an approved flexible connector between the heater and gas piping available as option from Schwank.
- C. A drip-pocket at the inlet connection must
- D. On propane-fired units, a main line filter is recommended.
- E. Piping joint compounds must be resistant to the action of liquefied petroleum gases.
- F. All piping joints should be tested for leaks with a soap and water solution.

<u>CAUTION:</u> Do not install any gas piping in heat zones. Do not subject heater controls to leak test pressures when checking the main supply piping.

2.7 GAS PRESSURE

The maximum supply pressure must be limited to 14" W.C. (0.5 psi). If the line pressure is above 14" W.C., then a separate pressure reducing regulator must be used. The minimum pressure at the inlet to the heater regulator must be equal to or greater than 6.0" w.c.

for NG and 11.0" w.c. for LPG. A sealed regulator is supplied with the heater which maintains the proper manifold pressure when the main burner is operating under the following pressure:

	LINE PRESSUR	E (inches w.c.)	MANIFOLD PRESSURE (inches w.c)
	<u>MINIMUM</u>	<u>MAXIMUM</u>	<u>AT TAP IN GAS VALVE</u>
NATURAL GAS	6.0	14.0	5.0
PROPANE GAS	11.0	14.0	10.0

Natural gas models are orificed for 1000 BTU/CU FT., and propane gas models are orificed for 2500 BTU/CU FT.

2.8 ELECTRICAL REQUIREMENTS AND THERMOSTAT CONTROL

All electrical installations must meet local and Canadian Electrical Code Part CSA C22.1. <u>Single heater</u> requires 24 Volt, 60 Hz electrical transformer sized at 40 VA. If <u>multiple heaters</u> are connected to a single transformer, the proper transformer is 24 Volt, 60 Hz, sized at 20 VA per heater. For example, five heaters wired together (parallel), require a transformer of 100 VA.

It is not recommended to install more than 12 heaters per zone. PROPER WIRING PO-LARITY MUST BE MAINTAINED, particularly when grouping the heaters in a zone.

Total wiring distances of up to 200' must use minimum 16 gauge electrical wire, and wiring distances of over 200' must use minimum 14 gauge electrical wire. The heater must be electrically grounded in accordance with the electrical code.

The heater can be controlled by a line voltage thermostat, a black bulb sensor with control or "off-on" switch. Total load of all heaters must be considered in determining the required contact rating of the controlling thermostat or switch.

3. INSTALLATION PROCEDURES

- A. Properly install gas line as outlined in section 2.7, on page 3.
- B. Properly connect the ignition control assemblies to the heater.
- C. Mount heaters by using non-combustible mounting hardware as illustrated in Diagrams 2 & 3 on page 7. Observe the minimum clearances as outlined in sections 8.3 and 8.7.
- D. Connect heater to the main gas line. It is recommended to use a 1/2" flexible connector to absorb gas line expansion and

- any building vibration (available as option from Schwank Inc.)
- E. Mount thermostat at desired location, away from direct infra-red rays of heater and not on cold wall without sufficient insulation backing. Install exhaust fan, air switch and transformer, as per section 2.6, page 3 and section 2.9, page 4.
- F. Check gas line for leakage by using soap test or gas meter test. Ensure gas pressure meets the requirements outlined in section 2.8, page 3.

WARNING: When testing the main gas line pressure, ensure the gas shut-off valve supplying the heater is "OFF", otherwise damage to the combination gas valve will result.

- G. Ensure proper electrical rating in the system by checking voltage at ignition module terminals. To avoid system malfunction, the voltage range must be within 21.6 volts to 26.4 volts.
- H. Test fire the heating system by following the lighting instructions as shown on the next page and on heater.

4. LIGHTING INSTRUCTIONS

- A. Open the isolation valve in the main gas line. Turn gas control knob on the combination gas valve, to the "ON" position.
- B. Switch on electrical circuit by turning the thermostat to the highest temperature setting.
- C. The heater should attempt ignition and remain lit within thirty seconds. Note that the corresponding exhaust fan is operating properly.
- D. If ignition does not occur, then cut off electrical power by turning the thermostat to off position.

WARNING: If heater back-fires during operation, then it must be turned off immediately.

Indication of back-firing:

- A. Loud ignition noise, then followed by distinct hissing sound.
- B. Little or no visible burning on the ceramic tile.
- C. Combustion is taking place inside the burner body.

Cause & remedy of back-firing:

- A. Improper gas pressure entering the venturi tube: check pressure.
- B. Breakage of a ceramic tile and or gasketing: replace damaged part.
- C. Faulty sealing of the ceramic tile to the burner body, caused by breakdown of gasketing material: - contact your Schwank distributor.

5. SHUT DOWN INSTRUCTIONS

- A. Turn off electrical circuit for temporary shutdown.
- B. Turn off the electrical circuit and turn gas control knob to the "OFF" position

6. AIR BORNE PARTICLES

Under certain conditions, heater may discolour due to ambient air borne particle deposits on the outside surface of the delta chamber. These deposits in no way affect the operation of the heater nor the manufacturer's warranties.

7. SERVICING GUIDE

Servicing of heater is essential for continued efficient operation, servicing should be carried out annually by qualified service personnel.

A. Clean the ceramic tile with compressed air, avoid directing air stream at the gasket

- material between tile and heater body. Air pressure must be lower than 20psi.
- B. Clean the venturi tubes with compressed air.
- C. Clean the reflectors.

8.0 SPECIFICATIONS AND DIMENSIONS FOR 40KW COMBINED INTENSITY HEATERS

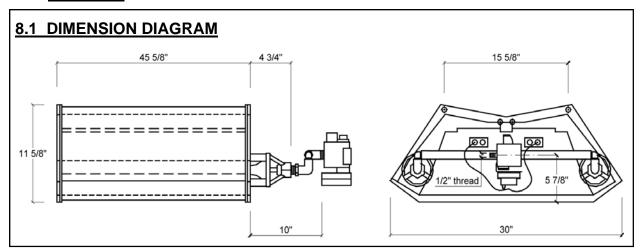
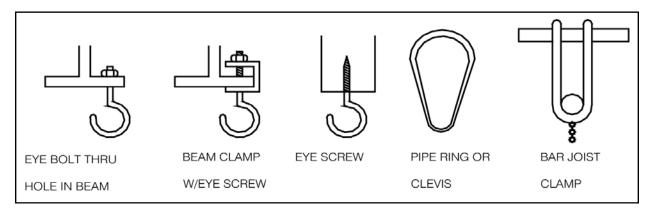


TABLE 1: SPECIFICATIONS

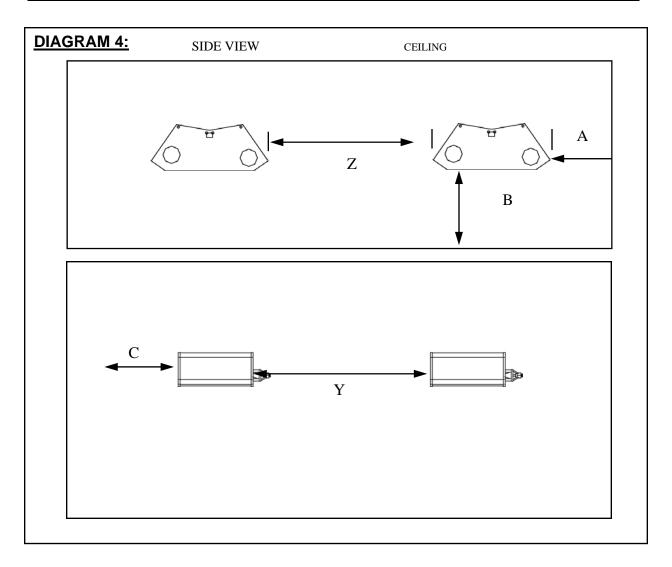
MODEL VOLTAGE		CURRENT	CAPACITY (BTU/HOUR)			TOTAL WEIGHT
MODEL	VAC	AMPS	GAS TYPE	BTUH INPUT	BTUH IR OUTPUT	Lbs.
supraSchwank 40	24	0.55	NG LPG	118,000 109,000	95,600 88,500	120
primoSchwank 40	24	0.55	NG LPG	150,000 137,000	101,600 89,200	79

8.2 MOUNTING HARDWARE

DIAGRAM 2: SUSPENSION HARDWARE (supplied by others)



8.3 HORIZONTAL MOUNTING DIAGRAM FOR COMBINED INTENSITY HEATERS



8.4 SUGGESTED MOUNTING DISTANCES FOR COMFORT*

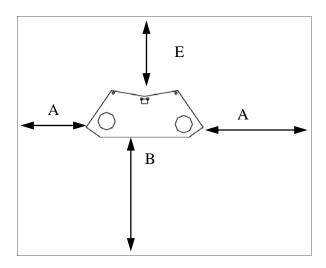
MODEL	ВОТТОМ	FRONT	MAXIMUM DISTANCE BETWEEN HEATERS	MAXIMUM DISTANCE BETWEEN ROWS
		<a>	<y></y>	<z></z>
primoSchwank- 40	26'-32'	32"	22-40'	130'
supraSchwank-40	28'-34'	34"	22-40'	130'

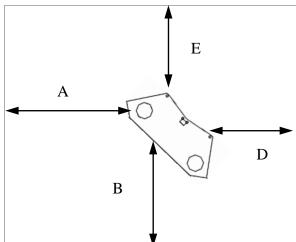
^{**} These mounting distances are suggested and are subject to on sight conditions. If in doubt, please contact your Schwank distributor.

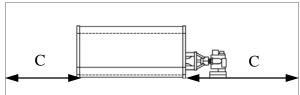
8.5 HORIZONTAL - MOUNTING DISTANCE TO COMBUSTIBLES

<u>TABLE 5:</u> MINIMUM CLEARANCE TO COMBUSTIBLES APPROVED BY CSA, MEASURED FROM EDGE OF BURNER

MODEL	FRONT OF HEATER < A >	BOTTOM OF HEATER 	ENDS OF HEATER <c></c>	REAR OF HEATER <d></d>	TOP OF HEATER <e></e>
primoSchwank -40	45"	110"	48"	45"	26"
supraSchwank- 40	40"	110"	48"	40"	20"







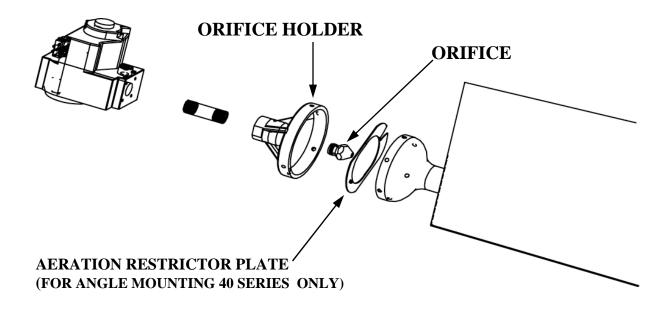
NOTE: See page 9, "Aeration Plate Installation"

8.6 ANGLE - MOUNTING DISTANCE TO COMBUSTIBLES

<u>TABLE 5:</u> MINIMUM CLEARANCE TO COMBUSTIBLES APPROVED BY CSA, MEASURED FROM EDGE OF BURNER

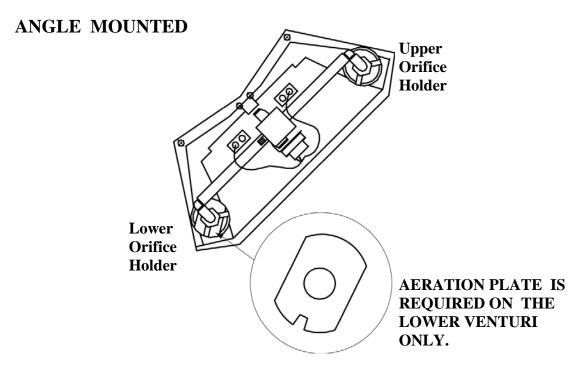
MODEL	FRONT OF HEATER < A >	BOTTOM OF HEATER 	ENDS OF HEATER <c></c>	REAR OF HEATER <d></d>	TOP OF HEATER <e></e>
primoSchwank -40	78"	36"	48"	8"	48"
supraSchwank- 40	78"	36"	48"	8"	48"

SUPRA / PRIMO-40 AERATION RESTRICTOR PLATE



For Angle mounting Only: (Aeration Plate not required for horizontal mounting)

install the Aeration Restrictor Plate supplied, onto the Lower Orifice Holder. Slide plate inside and down over the orifice and locate the V across the bottom of the spoke. Push the top of the plate in toward the orifice holder locking it in place using the small dimple located at the top of the plate. take care to angle the plate during installation to avoid damaging the orifice face.



9. HIGH ALTITUDE INSTALLATIONS

In **Canada** all of our Luminous heaters are approved for altitudes zero to 2000 ft above sea level, or 2000 ft to 4500 ft above sea level and must be ordered as such, for either High or Low altitude.

In the **USA** if a heater is to be installed at altitudes above 2000 ft, the input must be reduced by 4% per 1000 ft and the orifice must be changed. (Contact your local distributor or Schwank for further technical information).

10. SEQUENCE OF OPERATION FOR HONEYWELL S87C DSI CONTROL

- 1. On A call for heat the S87C DSI Control will check for a false flame condition / short to ground. The module will lock out if a false flame condition is present. (Reset is usually done from the Thermostat manually).
- 2. Spark (30,000 volts) is generated at the Spark Ignition Stud, for direct ignition of the main Burner by the single Spark Igniter.
- 3. Main Gas Control Valve is powered and OPENS lighting off the Main Burner.
- 4. Separate Flame Sensor, relays the pres ence of Main Burner flame back to the DSI Control by a rectified dc voltage signal. (TFI period)
- 5. If this dc signal is a minimum of 1.5 uA (microamps) the flame remains established and the DSI Control discontinues the ignition spark.

- 6. This is the 21 second T.F.I (Trial For Ignition) period where flame has to be established first, and confirmed with a minimum signal strength of 1.5 microamps back to the DSI Control. Failing this the DSI will go into the Safety Lockout Mode and shut down the Burner. (Reset is manually done from the Thermostat).
- 7. On a loss of power the S87 allows the system to shut down safely. Start up is initiated when power is restored
- 8. On a loss of Main Burner flame, the timed T.F.I. is repeated.
 Safety Lock-out occurs if the flame is not re-established within the T.F.I period, (Reset is manually done from the Thermostat.)

10.1 WIRING DIAGRAM - LUMINOUS HEATERS - 24V THERMOSTAT CONTROL

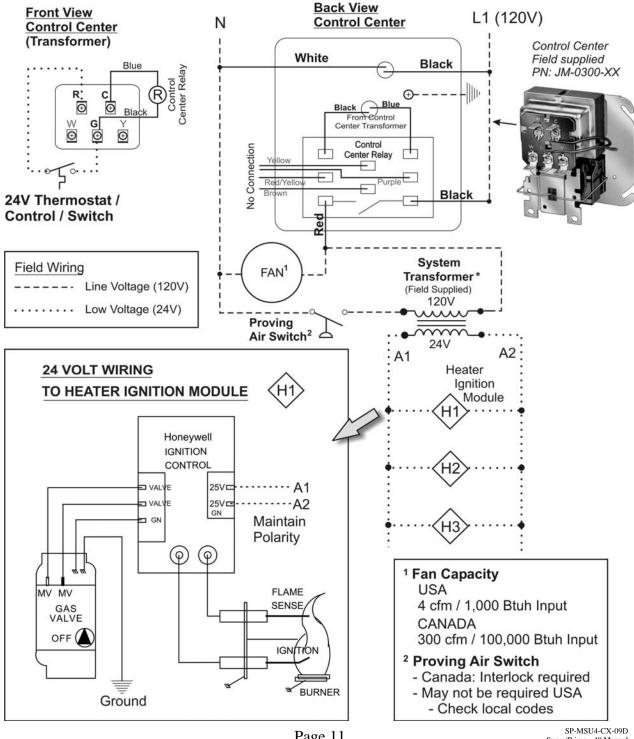
DIAGRAM 11:

See 120V Thermostat Control on next page

Note: Power supply: Provide disconnect means and overload protection as required by local and/or national code..

Maintain polarity at control modules.

* Size system transformer: 40VA first heater + 20VA each additional heater



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10.2 WIRING DIAGRAM - LUMINOUS HEATERS - 24V THERMOSTAT CONTROL

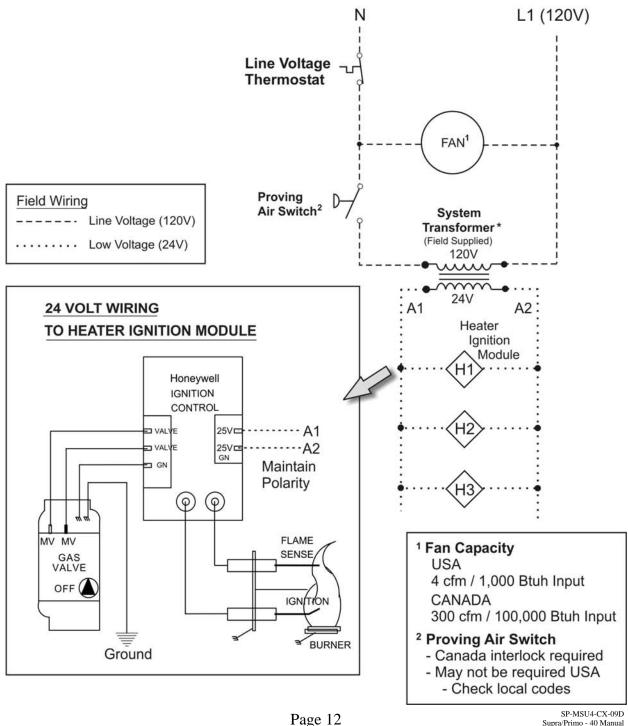
See 24V Thermostat Control on previous page

DIAGRAM 12:

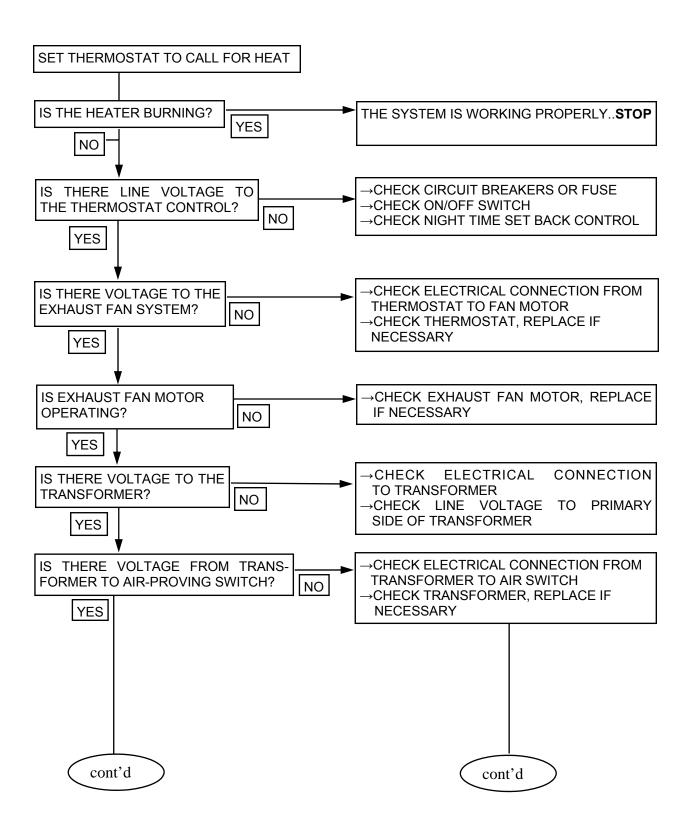
Note: Power supply: Provide disconnect means and overload protection as required by local and/or national code..

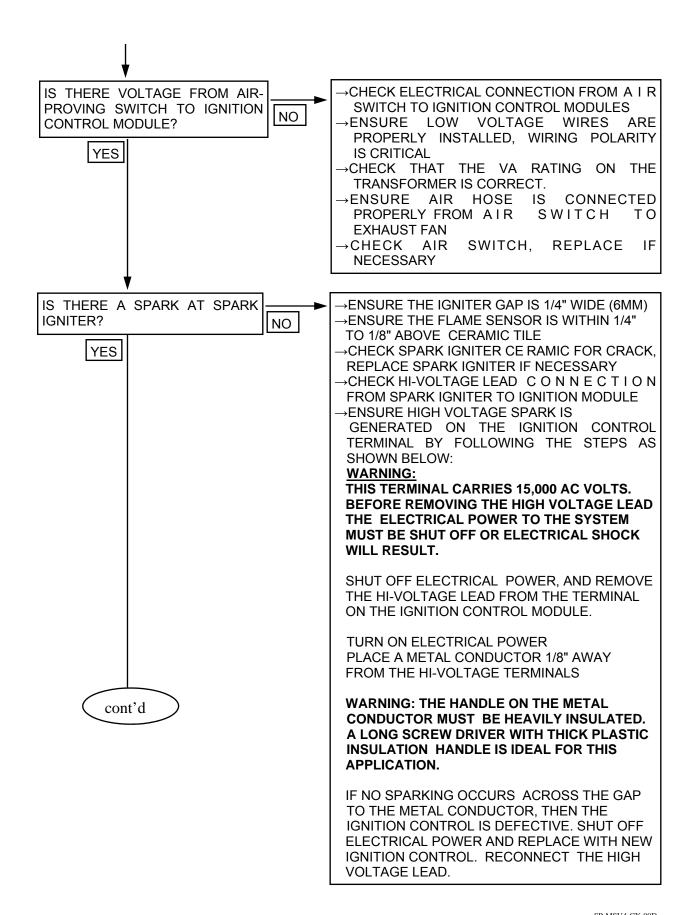
Maintain polarity at control modules.

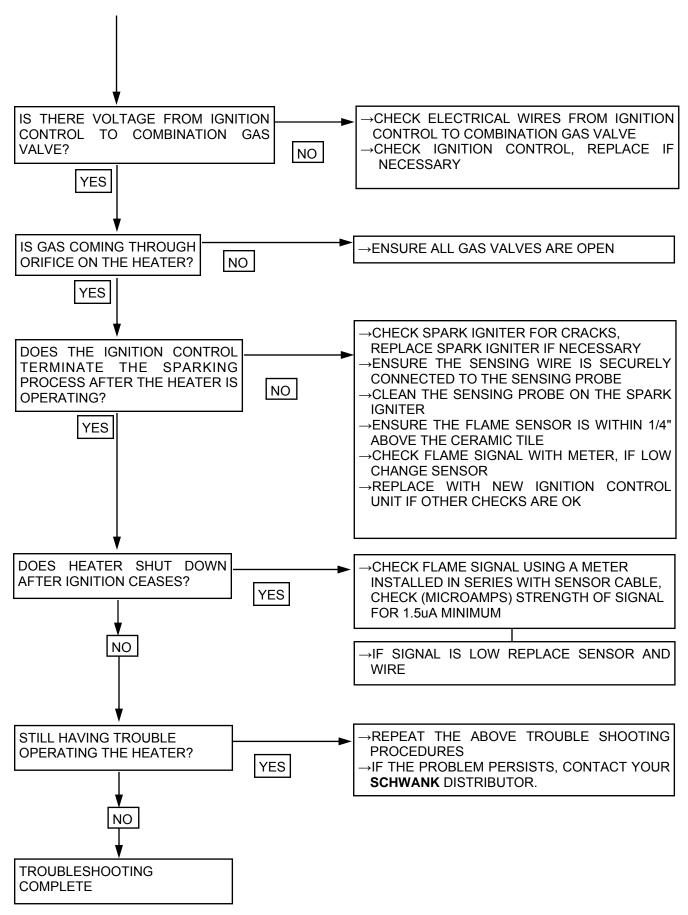
* Size system transformer: 40VA first heater + 20VA each additional heater



10.3 TROUBLESHOOTING GUIDE







11. SPARK IGNITION CIRCUIT

The step-up transformer in the ignition control provides spark ignition at 30,000 volts (open circuit). To check the spark ignition circuit, proceed as follows.

- 1 Shut off gas supply to the gas control
- 2 Disconnect the ignition cable at the ignition control stud terminal to isolate the circuit from the spark igniter or igniter/sensor
- 3 Prepare a short jumper lead, using heavily insulated wire such as ignition cable

CAUTION

In the next step, DO NOT allow fingers to touch either the stripped end of the jumper or the stud terminal. This is a very high voltage circuit and electrical shock can result.

- Perform this test immediately upon energizing the system before the ignition control goes into safety lockout and interrupts the spark circuit. Touch one end of the jumper firmly to the ignition control GND terminal. (DO NOT remove the existing ground lead.) Slowly move the other end of the jumper wire toward the stud terminal on the ignition control to establish a spark.
- 2 Pull the wire away from the stud and note the length of gap at which spark discontinues.
- 3 A spark length of 1/8 in. (3mm) or more indicates satisfactory voltage output. If no arc can be established, or the maximum spark is less than 1/8 in. (3mm), and power to the ignition

12. START UP SHEET

COMMISSIONING REPORT AS PER I&O MANUAL AND LOCAL CODES

CONTRACTOR NAME:	DATEDATE
ADDRESS:	
CITY:	
DUONE	
PHONE:	
CELL:	
JOB SITE	CITY
HEATER MODEL NUMB	ER:
HEATER SERIAL NUMB	ER:

THIS EQUIPMENT HAS BEEN FACTORY FIRED AND TESTED BEFORE DELIVERY, NEVERTHELESS IT IS NOT A PLUG IN APPLIANCE..IT DOES REQUIRE COMMISSIONING AND FIELD ADJUSTMENTS

TO ENSURE THAT SITE CONDITIONS ARE COMPATIBLE WITH THIS HEATER, AND TO ALLEVIATE NUISANCE CALL BACKS FOR THE CONTRACTOR, THE FOLLOWING START-UP NEEDS TO BE COMPLETED BY THE LICENSED GAS INSTALLER.

A CONTRACTOR IS CALLING FOR TECHNICAL SUPPORT, MUST PROVIDE THE FOLLOWING INFORMATION FROM HIS COMPLETED COMMISSIONING REPORT ON NEXT PAGE

FAX COMPLETED FORM TO TECHNICAL SERVICES: CANADA - 905-712-8336 USA - 706-554-9390

TO BE COMPLETED BY THE LICENSED INSTALLER: HIGH INTENSITY COMMISSIONING REPORT

TYPE OF GAS:	NG _	
DOES BUILDING HAVE A NEGATIVE CONDITION:	YES _	
WILL HEATER BE EXPOSED TO WELDING FUMES:	YES _	
IS HEATER EXPOSED TO CHEMICAL OR CORROSIVE ATMOSPHERE:	YES _	
IS AN OPEN FLAME COMPATIBLE WITH THE INSTALLED LOCATION:	YES _	
MINIMUM CLEARANCES CONFORM AS PER I&O MANUAL:	YES _	
IF THIS IS A HIGH ALTITUDE AREA WHAT IS THE ALTITUDE ABOVE SEA	LEVEL	Feet
IS HEATER SHORT AXIS HORIZONTAL WITH THE VENTURI ON TOP:	YES _	
IS HEATER INTERLOCKED WITH AN EXHAUST FAN SYSTEM:	YES _	
IS FAN SYSTEM 3 CFM PER 1000Btu/hr OF THE TOTAL HEAT LOAD:	YES _	
WILL HEATER BE AFFECTED BY OVERHEAD CRANES / VIBRATION:	YES _	
IS GAS SUPPLY LINE ADEQUATELY SIZED FOR SYSTEM VOLUME:	YES _	
HAVE GAS LINES AND BRANCHES BEEN PURGED OF AIR:	YES _	
THIS HEATER WAS FIELD TEST FIRED WITHOUT ANY MALFUNCTION:	YES _	
INLET GAS SUPPLY PRESSURE WITH HEATER OPERATING:		WC"
GAS VALVE OUTLET (Manifold) PRESSURE WITH HEATER OPERATING:		WC"
HAS THE WIRING POLARITY BEEN MAINTAINED THROUGHOUT:	YES _	
WHAT IS THE VOLTAGE READING AT THE IGNITION MODULE:		VOLTS
WHAT IS THE FLAME SIGNAL STRENGTH IN UA FROM SENSOR:		uA (microamps)
IS THE HEATER CONTROLLED BY A THERMOSTAT:	YES _	
IS THE THERMOSTAT STRATEGICALY LOCATED:	YES _	
TOTAL HEATERS SUPPLIED FROM ONE SINGLE TRANSFORMER:		TOTAL
WHAT IS THE RATING OF THE TRANSFORMER IN VA:		V.A.
WHAT IS THE TOTAL LENGTH OF THE LOW VOLTAGE WIRING:		FEET
WHAT IS THE GAUGE OF THE LOW VOLTAGE WIRING:		GAUGE

THIS HEATER MUST HAVE GOOD ELECTRICAL GROUNDING:

^{*} FAX COMPLETED FORM TO TECHNICAL SERVICES: CANADA - 905-712-8336 USA - 706-554-9390

13. OPTIONAL COMPONENTS

Line Voltage Thermostat



JL-0772-XX

PART #

TruTemp Thermostat



JM-0150-XX

FOR SECURITY TO PREVENT UNAUTHORIZED OPENING:

2 - Stainless Steel Tamper Proof Screws for TruTemp Thermostat, including 1 Tool. (only one Tool is necessary per project.)

JM-0180-XX

2 - Stainless Steel Tamper Proof Screws for TruTemp Thermostat.

JM-0180-AA

Low Voltage Thermostat (24 Volts)



JS-0569-XX

Flexible Gas connector 1/2" x 18"



JL-0771-FF

Pressure Equalizer Venturi Cover

JO-0368-XX

Control Protector Cover

JO-0366-XX

Transformer Relay

JM-0300-XX

AT72D-40VA Transformer



JL-0776-XX

100 VA Transformer

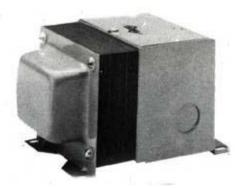
150 VA Transformer

200 VA Transformer

250 VA Transformer

350 VA Transformer

500 VA Transformer



JL-0778-XX

JL-0779-XX

JL-0780-XX

JL-0781-XX

JL-0781-AA

JL-0781-BB

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FANS AND MOTORS USED IN CONJUNCTION WITH SERIES HIGH INTENSITY HEATERS.

WALL EXHAUSTER

Price includes fan, motor, drive kit, air proving switch and wall mounting kit.

CAPACITY CFM*		<u>PART #</u>
600 CFM 900 CFM 1200 CFM 1500 CFM 1800 CFM 2100 CFM 2400 CFM 2700 CFM 3000 CFM 3300 CFM	CC	JL-0870-KT JL-0871-KT JL-0872-KT JL-0873-KT JL-0874-KT JL-0875-KT JL-0876-KT JL-0877-KT JL-0878-KT JL-0879-KT

ROOF EXHAUSTER

Price includes weatherproof cabinet with ½" fiberglass lining, intake bird screen, aluminum back draft damper, removable access panel, drive kit, motor, recessed bottom for curb mounting, (curb not included) air proving switch.

CAPACITY CFM*

600 CFM		JL-0880-KT
900 CFM	A	JL-0881-KT
1200 CFM		JL-0882-KT
1500 CFM		JL-0883-KT
1800 CFM		JL-0884-KT
2100 CFM		JL-0885-KT
2400 CFM		JL-0886-KT
2700 CFM		JL-0887-KT
3000 CFM		JL-0888-KT
3300 CFM		JL-0889-KT

^{*}Gas code requires 300 CFM of indirect exhaust for every 100,000 BTU of unvented heaters installed. The exhauster and heaters must be interlocked with an air proving switch.





LIMITED WARRANTY CERTIFICATE

GAS-FIRED INFRA-RED LUMINOUS SERIES: PRIMOSCHWANK / SUPRASCHWANK

The Manufacturer warrants that this product is free from defects in material or workmanship under normal use and service subject to the terms of this document.

FIVE YEAR WARRANTY

Subject to the conditions and limitations stated herein, during the term of this limited warranty, we will supply any component part (at our option a new or repaired component part) of the heater, as defined below, excluding any labor, which the Manufacturer's examination determines to be defective in workmanship or material for a period of five years (5 years) from the date of installation, unless otherwise specified below. This warranty applies to the heater's original owner, and subsequent transferees and only if the unit is installed and operated in accordance with the printed instructions accompanying the unit and in compliance with all applicable installation, building codes and good trade practices. Warranty is only applicable to Schwank components, other parts are limited to their own Manufacturers' warranty. (1 year)

FIFTEEN YEAR WARRANTY

The Manufacturer warrants the Ceramic Tiles for a period of fifteen years (15 years)

WHAT IS NOT COVERED

This warranty does not cover heating products improperly installed, misused, exposed to or damaged by negligence, accident, corrosive or contaminating atmosphere, water, excessive thermal shock, impact, abrasion, alteration or operation contrary to the owner's manual or if the serial number has been altered, defaced or removed. This warranty shall not apply if the input to the heating product exceeds by more than 2% of the rated input on the rating plate. The Manufacturer shall not be responsible for any expenses, including service, labor, diagnosis, analysis, material or transportation charges incurred during removal or reinstallation of this product, or any of its components or parts. All labor or service charges shall be paid by the owner. The Manufacturer shall not be liable for any default or delay in performance by its warranty caused by any contingency beyond its control, including war, government restrictions, or restraints, strikes, fire, flood, acts of God, or short or reduced supply of raw materials or products.

WARRANTY PROCEDURE

To establish the installation date for any purpose under this Limited Warranty, you must retain the original records that can establish the installation date of your unit. If you do not provide such documents, the start date of the term of this Limited Warranty will be based upon the date of unit manufacture, plus thirty (30) days. Failure to maintain the equipment through regular annual service maintenance by a qualified service technician shall void the warranty.

LIMITATIONS AND EXCLUSIONS

This document contains all warranties made by the Manufacturer and may not be varied, altered or extended by any person. There are no promises, or agreements extending from the Manufacture other than the statements contained herein. THIS WARRANTY IS IN LIEU OF ALL WARRANTIES EXPRESSED OR IMPLIED, TO THE EXTENT AUTHORIZED BY THE LAWS OF THE JURISDICTION, INCLUDING SPECIFICALLY THE WARRANTIES OR MERCHANTIBILITY OF FITNESS FOR A PARTICULAR PURPOSE.

It is understood and agreed that the Manufacturer's obligation hereunder is limited to repairing or replacing parts determined to be defective as stated above. In no event shall the Manufacturer be responsible for any alleged personal injuries or other special, incidental or consequential damages. As to property damages, contract, tort or other claim the Manufacturer's responsibility shall not exceed the purchase priced paid for the product.

All replacement parts will be warranted for the unused portion of the warranty coverage period remaining on the applicable unit.

Some Authorities do not allow certain warranty exclusions or limitations on how long a warranty lasts or the exclusions or limitations of incidental or consequential damages. In such cases, the above limitations or exclusions may not apply to you and are not intended to do so where prohibited by law. This warranty gives you specific legal rights. You may also have other rights which vary by each jurisdiction.

SCHWANK 5285 BRADCO BLVD. MISSISSAUGA, ON, L4W 2A6 Ph: 905-7121-4766

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